

Stratasys - Origin One Printer Settings

Resin: Dura56 by Loctite

PRINT SETTINGS

Build layer (μm)	100
Irradiance (mW/cm^2)	5
Printer Temperature ($^{\circ}\text{C}$)	25
Model Exposure (s)	8

PART CLEANING

Make & Model	Manual
Agitation	Hand
Wait time before Post Cure (min)	60

WASH CYCLE

Cleaner	IPA
Cleaning time	2
Cleaning Temperature ($^{\circ}\text{C}$)	25

POST CURE

Make & Model	Dymax - 5000 EC Flood
Wavelength (nm)	Metal Halide
Irradiance (mW/cm^2)	148 mW/cm^2
Atmosphere or Immersion Media	Ambient
Placement	Shelf K
Time (min/side)	5